

# High Vacuum Tube Furnace - HVTT General Information

The HVTT high vacuum turbo-molecular tube furnaces are available in three standard sizes. A range of tube lengths and diameters is available.

The HVTT high vacuum tube furnaces at 1500 °C are available with two work tube diameters.

These high vacuum furnaces are often the starting point for additional customisation such as automated control of gate valves, gas purge, back-fill systems and co-ordinated control of roughing pump with the turbo-molecular high vacuum pump.



#### Standard features

- 1200°C or 1500°C maximum operating temperature
- Capable of 10-5 mbar vacuum in a clean empty work tube
- Supplied with work tube inner diameters of 50, 60 and 80 mm (HVTT 12) or 50 and 75 mm (HVTT 15)
- Heated lengths of 450, 550 mm or 700 mm
- Vacuum provided by oil-free scroll pump & turbo-molecular pump
- · Cooling water failure alarm
- Manually operated roughing / backing valve
- · Pirani gauge low vacuum monitor
- Penning gauge high vacuum monitor
- Work tube connects to the vacuum system via stainless steel connection
- Access to the work tube is via a removable stainless steel vacuum flange
- Radiation shields at both ends of the work tube maintain uniformity without reducing pump speeds
- All controls are mounted within the base unit

## Options (specify these at time of order)

- Over-temperature protection (recommended to protect valuable contents & for unattended operation)
- A range of sophisticated digital controllers, multi-segment programmers and data loggers is available. These can be fitted with RS232, RS485 or Ethernet communications
- Custom built models including a variety of gas backfill systems, automatic & semi-automatic vacuum systems and 3-zone control for improved uniformity is available

### **Technical Specifications**



# **High Vacuum Tube Furnace - HVTT**

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Max temp (°C)	1200
Dimensions: Worktube inner diameter (mm)	50
Dimensions: Heated tube length (mm)	550
Dimensions: External H x W x D (mm)	1450 x 1700 x 600
Max power (W)	2000
Holding power (W)	1600
Thermocouple type	N

#### HVTT 12/60/700

Max temp (°C)	1200
Dimensions: Worktube inner diameter (mm)	60
Dimensions: Heated tube length (mm)	700
Dimensions: External H x W x D (mm)	1450 x 1700 x 600
Max power (W)	3000
Holding power (W)	1800
Thermocouple type	N

#### HVTT 12/80/700

Max temp (°C)	1200
Dimensions: Worktube inner diameter (mm)	80
Dimensions: Heated tube length (mm)	700
Dimensions: External H x W x D (mm)	1450 x 1700 x 600
Max power (W)	3500
Holding power (W)	2800
Thermocouple type	N



## **High Vacuum Tube Furnace - HVTT**

#### HVTT 15/50/450

Max temp (°C)	1500
Dimensions: Worktube inner diameter (mm)	50
Dimensions: Heated tube length (mm)	450
Dimensions: External H x W x D (mm)	1565 x 1700 x 600
Max power (W)	5500
Holding power (W)	4800
Thermocouple type	R
HVTT 15/75/450	
Max temp (°C)	1500
Dimensions: Worktube inner diameter (mm)	75
Dimensions: Heated tube length (mm)	450
Dimensions: External H x W x D (mm)	1565 x 1700 x 600
Max power (W)	5500

4800

R

#### Please note:

Holding power (W)

Thermocouple type

- Holding power is measured at continuous operating temperature
- Maximum continuous operating temperature is 100°C below maximum temperature